

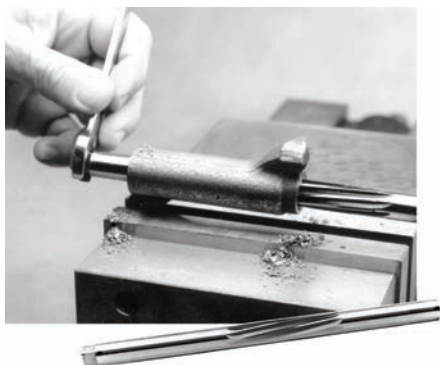


A Division of Thiessen Products, Inc.

INSTRUCTION SHEET FOR #94804-57

LINE REAMER FOR ROCKER BUSHING

USE ON XL 1957-PRESENT AND ON BIG TWIN 1966-PRESENT



USE TO LINE REAM ROCKER BUSHINGS

Refer to H-D® Service Manual for removing rocker arms.

1. Remove old bushing following instructions in H-D® Service Manual or use JIMS® tool No.95760-57.
2. Install bushings using JIMS® No.17428-57K or No.17428-83K bushing kit with a press fit lube, making sure to align oil holes in bushing with oil holes in rocker arm on pre Evos. Also be sure bushing is below rocker face.
3. Holding rocker horizontal in vice, using soft vice jaws JIMS No.1761, apply a fair amount of oil to the entire reamer.
4. Slip small end of reamer (the end opposite the square) through one bushing until cutting portion of reamer is up against bushing. Using a suitable tool, turn

reamer clockwise with light inward pressure, until reamer is through both bushings. This will give you between .0002" & .001" clearance.

5. Store this reamer well oiled. **Never turn reamer counter-clockwise.**

CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE PARTS!
SEE JIMS® CATALOG FOR OVER 100 OTHER TOP QUALITY PROFESSIONAL TOOLS.
THE LAST TOOLS YOU WILL EVER NEED TO BUY.

"FROM THE TRACK... TO THE STREET!"

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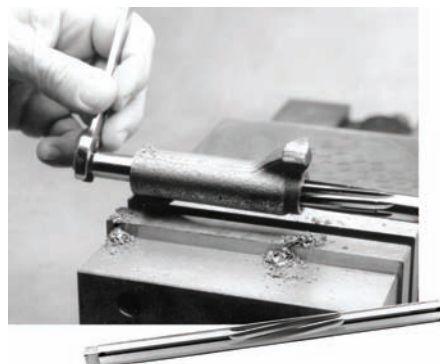


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