A Division of Thiessen Products, Inc.

Instruction Sheet For Tool No. 5520

Primary Locking Bar

No. **5520** - *Use on 2004 to present XL 1200 models.*

Note: 1991-2003 XL Models and 2004 to present XL 883 Models use JIMS No. 2318 Primary Locking Bar

Refer to H-D Service Manual for specifications.



Warning: *Disconnect negative battery cable.*

1. Refer to service manual for removal of primary cover.

2. If you are removing motor sprocket nut, install locking bar in between two teeth of the front motor sprocket in the 4-O'clock position, and the other end of bar in between two teeth of the clutch sprocket at the 10-O'clock position.

3. You are ready to remove the motor sprocket nut using hand tools only!

Warning: *Do not use air or electrical impact tools.*

4. To install front motor sprocket nut to the correct torque, install locking bar opposite of the instructions in step 2. With one end of bar at clutch sprocket in the 8-O'clock position and other end at the 2-O'clock position on the motor sprocket.

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No.5520-IS

Rev O
12-15

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