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Instruction Sheet For No.5457

JIMS No. 5457 is a special hardware kit used to mount the JIMS Forceflow Cylinder Head Cooler on H-D CVO 110, SE 120R engines as well as SE Pro 4.060 bore Crankcases and other big bore cases using a 5/16 center case bolt with integral sealing o-ring.

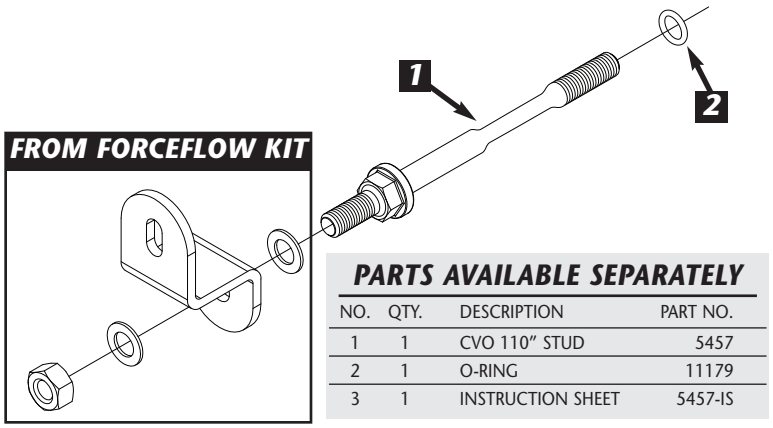
Read the complete instruction sheet before installing this product. You will also need to refer to the Instruction sheet from the Forceflow Cylinder Head Cooler Assembly No. **5400**-IS. If you have not received this instruction sheet, call the JIMS Sales Department at (805) 482-6913, or get it online at www.jimsusa.com.

Tools Required

- ½" deep socket
- Ratchet
- Torque wrench
- ½" open end wrench

1. Remove stock center case bolt.
2. Install JIMS No. **5457** stud with No. **11179** O-ring under the head of the hex nut so that it sits against the case. Use blue thread locker and torque to 15-19 ft. /lbs.
3. Install one No. **1216** flat washer onto stud against standoff hex. (From Forceflow kit)
4. Install No. **5409** bracket with offset oriented away from engine and mounting slot in an upright position.
5. Install another No. **1216** flat washer. Apply blue Loctite to No. **1222** Nut and snug down finger tight.
6. Position bracket the upright position and tighten nut to 15-19 ft. /lbs., holding the stud with a ½" open end wrench and using a torque wrench on the outer nut.

Warning! *On certain CVO 110 models, the original shifter linkage interferes with the lower mounting bracket. It is necessary to use a round shift rod to maintain adequate clearance for proper shifting.*



PARTS AVAILABLE SEPARATELY

NO.	QTY.	DESCRIPTION	PART NO.
1	1	CVO 110" STUD	5457
2	1	O-RING	11179
3	1	INSTRUCTION SHEET	5457-IS



CAUTION: Wear safety glasses over your eyes.
See JIMS® catalog for Hundreds of top quality professional tools.
The last tools you will ever need to buy.