# Instruction Sheet For Tool No.34623-83



## Piston Pin Keeper Tool

**Use to install retaining ring in piston.**

**Use on Big Twin 1983-Present single cam only. (Note: Includes aftermarket motors). Use on all Sportster® Late 1985-present. Use on Buell® 1987-2010, except 1125R.**

Refer to H.D.® Service Manual for specifications.

1. Place new lubed retaining ring in socket portion of tool.
2. Use slotted portion of driver to press retaining ring in socket near flat of tool.
3. Place socket up against wrist pin bore of piston with flat of socket facing up.
4. Use driver to push ring into retaining ring groove, be sure ring is seated.

### PARTS AVAILABLE SEPARATELY

| No. | Qty. | Description | Part No. |
|---|---|---|---|
| 1 | 1 | PIN | 34623-83-1 |
| 2 | 1 | COLLAR | 34623-83-2 |

**Caution: Wear safety glasses. Excessive force may damage lock ring or piston!**
**See JIMS catalog for over 100 other top quality professional tools.**

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No.34623-IS

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