A Division of Thiessen Products, Inc.

Instruction Sheet For #2189

5 - Speed Transmission Shaft Installers

Use on all 5-speed transmissions



1. Refer to H-D® Service Manual for specifications.
2. Install shafts, lubed with a press fit lube by inserting shafts in bearings on transmission side of door.
3. Install both tools, with lubed threads, onto both ends as shown of both shafts, without locknuts & washers. Lock the transmission in two gears.
4. Tighten tools, alternating until shafts bottom on shaft shoulders. Remove both tools, and install JIMS No.35076-79K washers and new No.35078-79K locknuts.
5. Tighten to 45-55 ft lbs. H-D® specifications.

CAUTION: Wear safety glasses. Excessive force may damage parts! See JIMS® catalog for over 100 other top quality professional tools. The last tools you will ever need to buy.

No.2189-IS

Rev B
4-13

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"FROM THE TRACK... TO THE STREET!"

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