American Prime Mfg. Inc.
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Congratulations on your purchase of the Comp Master Performance Replacement Clutch Pack (1048-0043)

Note: Disconnect negative(-) battery cable before proceeding to prevent accidental vehicle start-up, which could cause serious injury.

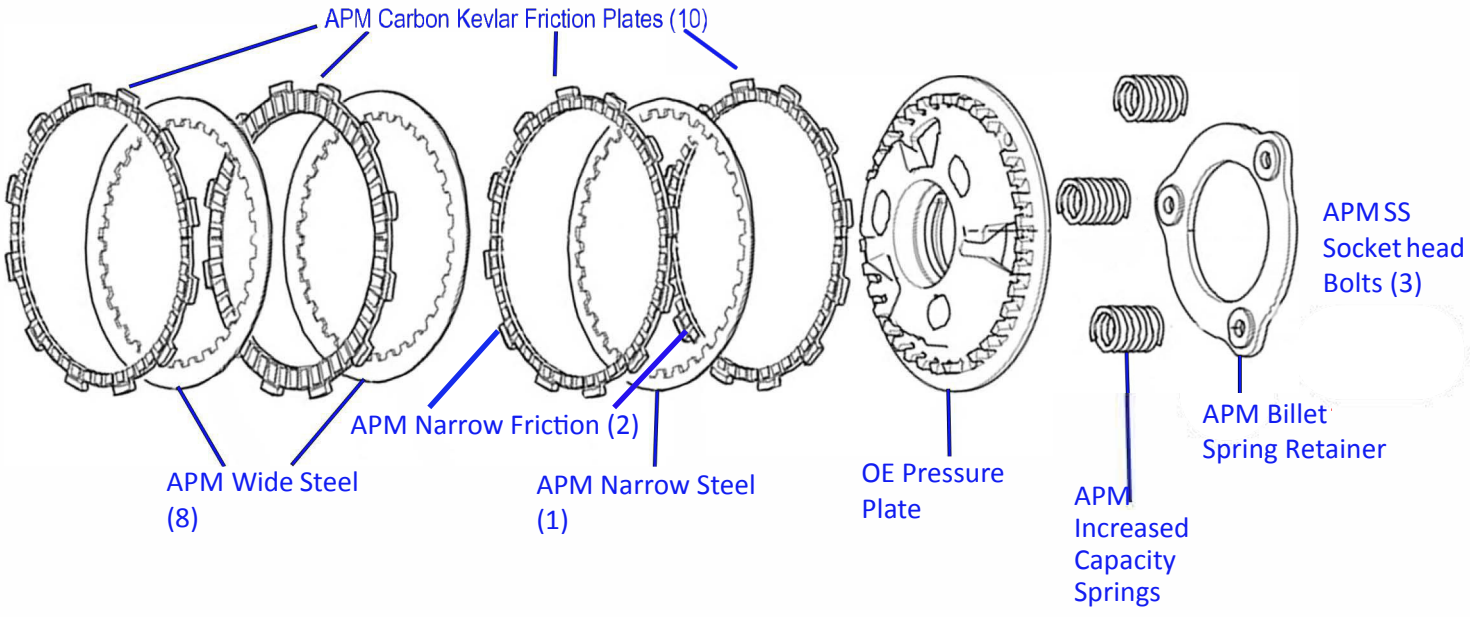
Disassembly

1. Remove the OE clutch pack from the clutch. (Refer to your OE service manual). (Clutch disassembly and assembly is the same for all 9-plate and 10-plate clutches except for plate and disk count).
2. Do not re-use the OE plates and friction discs removed from the clutch. Do not re-use the OE springs or spring retainer.
3. Remove new friction discs from the kit. Soak them in ATF "F" type for about 1 minute and wipe off excess before installation.

Assembly

1. Install a new wide width friction plate first in the clutch basket, followed by a wide steel plate and alternating them until you have installed all the wide friction (8) and steel (9) plates.
2. After the last steel, install a narrow friction, then the narrow steel and last in will be a narrow friction.
3. Install the OE pressure plate, new springs (3) and finally the black billet aluminum spring retainer with the socket head bolts (3) provided in the kit..
4. Re-install the primary cover. Fill primary housing with lubricant following the instructions in your OE service manual. (We recommend ATF "F" type).

(OVER)



KIT CONTENTS:

10 Friction Plates Carbon Kevlar (2 Narrow)
9 Ground & Dimpled Steel Drive Plates (1 Narrow)
3 High Capacity Coil Springs
3 SS Socket Head Bolts
1 Black Aluminum Spring Retainer

STACK HEIGHT:

1.90"/1.91" STACK HEIGHT